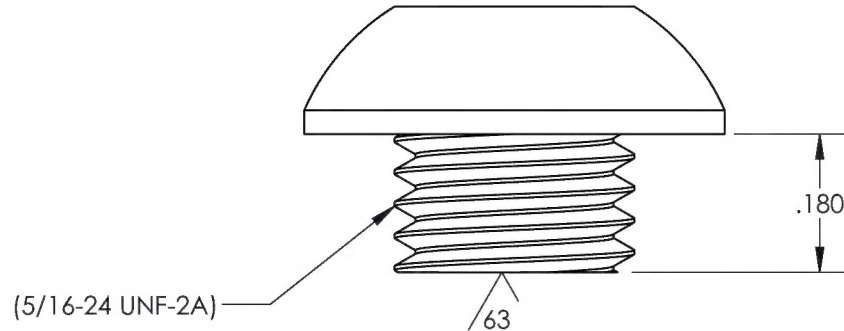
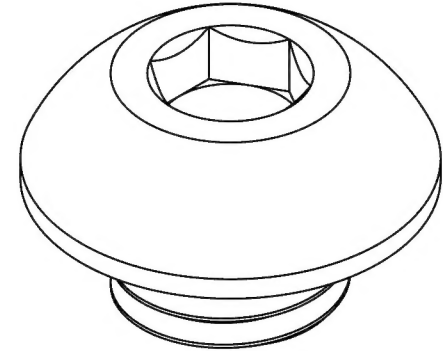


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	8/31/2012	JAG	
3	16-0104	UPDATED TO NEW STANDARD. CH'D DIM WAS .200 +.000 -.003 IS .180. ADDED DIM (5/16-24 UNF-2A).	8/11/2016	DEW	SM



<b>DART</b> AEROSPACE	
TITLE <b>BUTTON HEAD SCREW SWA-3A SWIVEL</b>	
DWG NO. <b>SWA3-400</b>	REV <b>3</b>
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 4:1	DATE 7/16/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			SWA3-400	1	BUTTON HEAD SCREW	S.S.	5/16-24 X 3/8 MCMaster-CARR #92949A595 (MODIFIED)	1